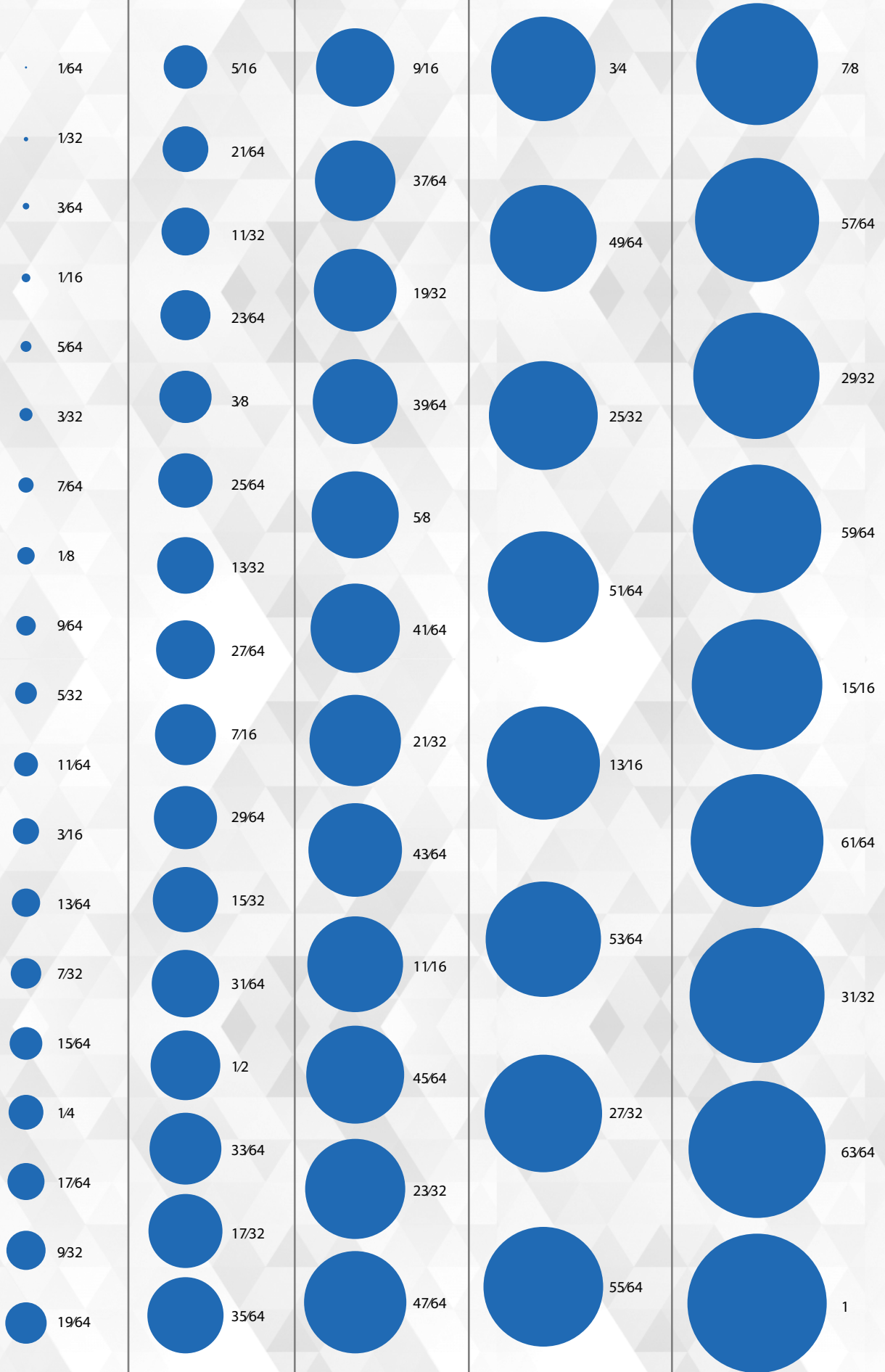


DRILL SIZES

FRACTIONAL

SIZE	INCHES	MM
1/64	0.015625	0.396875
1/32	0.03125	0.79375
3/64	0.046875	1.190625
1/16	0.0625	1.5875
5/64	0.078125	1.984375
3/32	0.09375	2.38125
7/64	0.109375	2.778125
1/8	0.125	3.175
9/64	0.140625	3.571875
5/32	0.15625	3.96875
11/64	0.171875	4.365625
3/16	0.1875	4.7625
13/64	0.203125	5.159375
7/32	0.21875	5.55625
15/64	0.234375	5.953125
1/4	0.250	6.350
17/64	0.265625	6.746875
9/32	0.28125	7.14375
19/64	0.296875	7.540625
5/16	0.3125	7.9375
21/64	0.328125	8.334375
11/32	0.34375	8.73125
23/64	0.359375	9.128125
3/8	0.375	9.525
25/64	0.390625	9.921875
13/32	0.40625	10.31875
27/64	0.421875	10.715625
7/16	0.4375	11.1125
29/64	0.453125	11.509375
15/32	0.46875	11.90625
31/64	0.484375	12.303125
1/2	0.500	12.700
33/64	0.515625	13.096875
17/32	0.53125	13.49375
35/64	0.546875	13.890625
9/16	0.5625	14.2875
37/64	0.578125	14.684375
19/32	0.59375	15.08125
39/64	0.609375	15.478125
5/8	0.625	15.875
41/64	0.640625	16.271875
21/32	0.65625	16.66875
43/64	0.671875	17.065625
11/16	0.6875	17.4625
45/64	0.703125	17.859375
23/32	0.71875	18.25625
47/64	0.734375	18.653125
3/4	0.750	19.050
49/64	0.765625	19.446875
25/32	0.78125	19.84375
51/64	0.796875	20.240625
13/16	0.8125	20.6375
53/64	0.828125	21.034375
27/32	0.84375	21.43125
55/64	0.859375	21.828125
7/8	0.875	22.225
57/64	0.890625	22.621875
29/32	0.90625	23.01875
59/64	0.921875	23.415625
15/16	0.9375	23.8125
61/64	0.953125	24.209375
31/32	0.96875	24.60625
63/64	0.984375	25.003125
1	1.000	25.400



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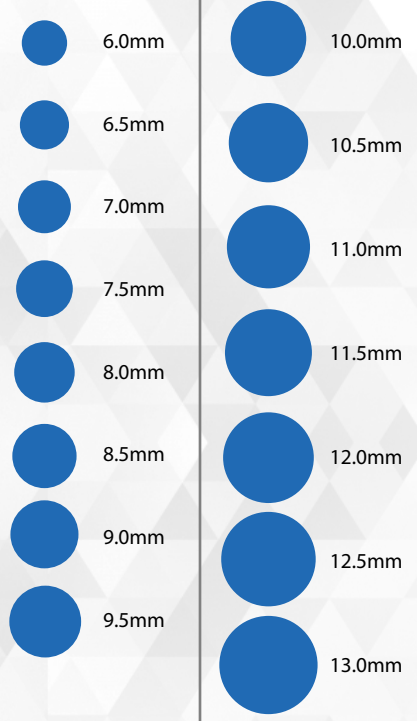
DRILL SIZES A-Z

GAUGE	INCHES	MM
A	0.234	5.944
B	0.238	6.045
C	0.242	6.147
D	0.246	6.248
E	0.250	6.350
F	0.257	6.528
G	0.261	6.629
H	0.266	6.756
I	0.272	6.909
J	0.277	7.036
K	0.281	7.137
L	0.290	7.366
M	0.295	7.493
N	0.302	7.671
O	0.316	8.026
P	0.323	8.204
Q	0.332	8.433
R	0.339	8.611
S	0.348	8.839
T	0.358	9.093
U	0.368	9.347
V	0.377	9.576
W	0.386	9.804
X	0.397	10.08
Y	0.404	10.26
Z	0.413	10.49



DRILL SIZES METRIC

SIZE	INCHES	MM
1.0mm	0.0394	1.000
1.5mm	0.0591	1.500
2.0mm	0.0787	2.000
2.5mm	0.0984	2.500
3.0mm	0.1181	3.000
3.5mm	0.1378	3.500
4.0mm	0.1575	4.000
4.5mm	0.1772	4.500
5.0mm	0.1969	5.000
5.5mm	0.2165	5.500
6.0mm	0.2362	6.000
6.5mm	0.2559	6.500
7.0mm	0.2756	7.000
7.5mm	0.2953	7.500
8.0mm	0.315	8.000
8.5mm	0.3346	8.500
9.0mm	0.3543	9.000
9.5mm	0.374	9.500
10.0mm	0.3937	10.000
10.5mm	0.4134	10.500
11.0mm	0.4331	11.000
11.5mm	0.4528	11.500
12.0mm	0.4724	12.000
12.5mm	0.4921	12.500
13.0mm	0.5118	13.000



DRILL SIZES 1-80

SIZE	INCHES	MM
80	0.0135	0.343
79	0.0145	0.368
78	0.016	0.406
77	0.018	0.457
76	0.020	0.508
75	0.021	0.533
74	0.0225	0.572
73	0.024	0.610
72	0.025	0.635
71	0.026	0.660
70	0.028	0.711
69	0.0292	0.742
68	0.031	0.787
67	0.032	0.813
66	0.033	0.838
65	0.035	0.889
64	0.036	0.914
63	0.037	0.940
62	0.038	0.965
61	0.039	0.991
60	0.040	1.016
59	0.041	1.041
58	0.042	1.067
57	0.043	1.092
56	0.0465	1.181
55	0.052	1.321
54	0.055	1.397
53	0.0595	1.511
52	0.0635	1.613
51	0.067	1.702
50	0.070	1.778
49	0.073	1.854
48	0.076	1.930
47	0.0785	1.994
46	0.081	2.057
45	0.082	2.083
44	0.086	2.184
43	0.089	2.261
42	0.0935	2.375
41	0.096	2.438
40	0.098	2.489

SIZE	INCHES	MM
41	0.096	2.438
40	0.098	2.489
39	0.0995	2.527
38	0.1015	2.578
37	0.104	2.642
36	0.1065	2.705
35	0.110	2.794
34	0.111	2.819
33	0.113	2.870
32	0.116	2.946
31	0.120	3.048
30	0.1285	3.264
29	0.136	3.454
28	0.1405	3.569
27	0.144	3.658
26	0.147	3.734
25	0.1495	3.797
24	0.152	3.861
23	0.154	3.912
22	0.157	3.988
21	0.159	4.039

SIZE	INCHES	MM
20	0.161	4.089
19	0.166	4.216
18	0.1695	4.305
17	0.173	4.394
16	0.177	4.496
15	0.180	4.572
14	0.182	4.623
13	0.185	4.699
12	0.189	4.801
11	0.191	4.851
10	0.1935	4.915
9	0.196	4.978
8	0.199	5.055
7	0.201	5.105
6	0.204	5.182
5	0.2055	5.220
4	0.209	5.309
3	0.213	5.410
2	0.221	5.613
1	0.228	5.791



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